



**FOR THE LOVE OF SEWING**

## ***Baby Lock Serger Presser Foot Class and Accessories***

Baby Lock Presser Foot Presentation Binder: BLED-SRDEMO

### **Beading Foot** **#BLE-BF /#BLE8-BF**

Machine set up:

✂️ Stitch: Narrow Rolled Hem

✂️ Needles: O2 (Right Needle)

✂️ Stitch Selector: D

✂️ Stitch Width: M

✂️ Stitch Length: 1 - 3

*Set stitch length to accommodate the size of the beads*

✂️ Differential Feed: 0.6

✂️ Cutting blade: Engaged

✂️ Thread: 3 Cones of all purpose thread

✂️ Fabric: 1 - 3" x 5" Bridal Illusion

1 - 6" strand of beads



Apply beading and piping quickly and easily with this foot. Place beads into the channel on the foot. Take two or three stitches to lock the beads into the stitch. Place the fabric under the foot and serge, trimming 1/2" from the fabric.



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## Belt Loop Binder

**#BLE8-S12 and #BLE8-S11**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Wide Cover Hem
- ✂ Needles: C1 & C3
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Sewing table attached
- ✂ Cutting Blade: Locked
- ✂ Thread: 3 Cones of all purpose thread



- ✂ Fabric: 1 - 2" x 10" piece of cotton fabric *(for 1½" loops)*  
1 - 1" x 10" Cotton fabric 7/8" x 10" strips *(for ¾" loops)*

Create belt loops, straps and custom trim. Choose from ¾" and 1½" sizes. Feed fabric strip, wrong side facing down into the Belt Loop Binder attachment. Pull the strip through and up to the needles and under the presser foot. Align the attachment with the needle position to ensure the folded fabric is caught in the stitching. Make sure the stitch is centered in the belt looping. Always allow a longer strip than needed to accommodate getting started.



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**Blind Hem Foot**  
**#BLE-BLHFS and #BLE8-BLHF**

Machine set up:

- ✂ Stitch: Narrow Hem
- ✂ Stitch Selector: C
- ✂ Needles: O2 (Right Needle)
- ✂ Stitch Width: 7.5
- ✂ Stitch Length: 4
- ✂ Differential: N
- ✂ Cutting blade: Engaged
- ✂ Thread: 3 Cones of all purpose thread



- ✂ Fabric: 1 - 4" x 6" Wool or Polar Fleece

Fold up and press a two inch hem. Fold the hem back with 1/2" of the hem extending beyond the fold. Place the needle at the very edge of the fold of the fabric. Adjust the guide on the foot so it is against the fold and then serge.



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**Double Fold Bias Binder**  
**#BLE8-S3 and #BLE8S2**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Chain Stitch
- ✂ Needle: C2
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Cutting blade: Locked
- ✂ Thread: 2 Cones of all purpose thread



- ✂ Fabric: 1 - 4" x 5" Pre-quilted fabric  
Bias strip of fabric cut at an angle on one end

This conventional binder will fold and attach bias strips to fabric simultaneously. Choose from 1-1/8" and 1-3/8" sizes. Raise the presser foot. With the point of the bias strip placed into the attachment, use the tweezers to feed the strip into the attachment. Place the folded bias up to the needles and under the presser foot. Align the attachment with the needle position on the toe of the foot. Place the fabric that is to be bound into the slot of the attachment. Serge at a medium speed and keep the fabric firmly in the slot.



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**Elastic Foot**  
**#BLE-EF and #BLE8-EF**

Machine set up:

- ✂ Stitch: 4-thread
- ✂ Stitch Selector: A
- ✂ Needles: O1 & O2
- ✂ Stitch Width: 6.0
- ✂ Stitch Length: 4
- ✂ Differential Feed: N
- ✂ Cutting blade: Engaged
- ✂ Thread: 4 Cones of all purpose thread



- ✂ Fabric: 1 - 3 1/2" x 10 Lycra swimsuit fabric  
1 - 7" piece of 1/4" Elastic

Place elastic through the roller at the front of the foot. Pull the elastic under the foot and extend the elastic beyond the back of the foot. Adjust the screw on the top of the foot to stretch the elastic. Place the fabric under the foot and serge, trimming 1/2".

*Hint: Guide the front of the fabric into the foot with the right hand, with the fingers in a "V" shape on either side of the foot. Guide the fabric from the back of the machine with the left hand.*



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**Elastic Foot**  
**#BLE-EF and #BLE8-EF**

**Fishing-line Edged Trim:** The guide holes in the elastic foot provide control for projects requiring a fishing-line edged trim.

Machine set up:

- ✂ Stitch: 2-thread Narrow Rolled Hem
- ✂ Stitch Selector: D
- ✂ Needles: O2
- ✂ Stitch Width: 6.5
- ✂ Stitch Length: 3
- ✂ Differential Feed: 0.6
- ✂ Cutting blade engaged
- ✂ Thread: 2 Cones of all purpose thread
  
- ✂ Fabric: 1 - 3" x 10" piece bridal illusion  
1 - 14" piece 30# test fishing line



Feed fishing line into the hole on the foot from front to back. Place fabric under the foot and serge, trimming 1/2" from the fabric.



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**Fabric Guide**

**#BLE8-FG**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Wide Cover Hem
- ✂ Needles: C1 & C3
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Sewing table attached
- ✂ Cutting blade: Locked
- ✂ Thread: 3 Cones of all purpose thread



✂ Fabric: 1 - 4" x 5" Flannel

Use the Fabric Guide for precise alignment and seaming. Attach Fabric Guide to the sewing table. Turn up 1 ½" hem on the fabric. Adjust Fabric Guide to width of turned up hem. The numbers on the fabric guide indicate the distance from the needle to the edge of the fabric. Secure the fabric guide to the sewing table and guide the edge of your fabric against the raised edge of the fabric guide.



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**Lace Foot**  
**#BLE-LF**

Machine set up:

- ✂ Stitch: 3-thread Flatlock
- ✂ Stitch Selector: D
- ✂ Needles: O2
- ✂ Stitch Width: 7.5
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Cutting blade: Engaged
- ✂ Thread: 3 Cones of all purpose thread

- ✂ Fabric: 1 - 4" x 10" tricot  
1 - 10" piece of 1 1/4" edging lace

Place fabric under the foot right side up. Position fabric so 1/2" will be trimmed while sewing. Place lace right side down into the guide on the foot and then serge. Gently pull the seam open flat.



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**Lace Foot**

**BLE8-LF**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Narrow Cover Hem
- ✂ Sewing table attached
- ✂ Needles: C2 & C3
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Cutting blade: Locked
- ✂ Thread: 3 Cones of all purpose thread

- ✂ Fabric: 1 - 4" x 6" piece of denim
  - 1- 10" piece of 1/2" gross grain ribbon
  - 1- 10" piece of 1/8" decorative ribbon

Attach fine lace or decorative trims to fabric using the lace foot. Place fabric under the foot right side up. Place ribbon into the guide of the lace foot. If necessary, adjust the position of the lace guide so the ribbon or trim is centered under the needles and then serge at a medium, consistent speed.



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**Ruffling Foot**  
**#BLE-RF and #BLE8-RF**

Machine set up:

- ✂ Stitch: 4-thread
- ✂ Stitch Selector: A
- ✂ Needles: O1 & O2
- ✂ Stitch Width: 7.5
- ✂ Stitch Length: 4
- ✂ Differential Feed: 2
- ✂ Cutting blade: Engaged
- ✂ Thread: 4 Cones of all purpose thread



- ✂ Fabric: 1 - 2 ½" x 7" cotton print
- 1 - 2 ½" x 14" cotton print
- 1 - 1 ½" x 28" piece of edging lace

Place the lace under the foot right side up. Place the 14" piece of calico in the slot of the foot, right side down. Turn the hand wheel until the needle is in the ends of the lace and fabric and then serge. The lace will be gathered as it is sewn to the fabric.

*Hint: Lightly guide the lace. Holding it tightly will prevent it from gathering.*

Next, place the 14" piece of calico under the foot, right side up, and place the 7" piece of calico in the slot, right side down. The longer piece of calico will be gathered to the shorter piece as it is sewn.

*Hint: Remember to gently guide the fabric to be gathered being careful not to hold it too tight.*



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**Elastic Gatherer and Gathering Guide**  
**#BLE8-EG7, #BLE8-EG10, #BLE8-EG13**

Machine set up:

- ✂ Stitch: Narrow Cover Stitch
- ✂ Sewing table attached
- ✂ Needles: C2 & C3
- ✂ Stitch Length: 4
- ✂ Differential Feed: N
- ✂ Cutting blade: Locked
- ✂ Gather guide accessory with guide size needed for elastic
- ✂ Thread: 3 Cones of all purpose thread

Fabric: 1 - 3" x 9" flannel  
1 - 9" piece of 1/4" elastic

Guide, stretch and attach narrow elastic with precision control. Choose from 3 sizes, 1/4", 3/8" and 1/2". Attach accessory to the sewing table and snap guide in place. Insert elastic in guide and tighten screws to gather the desired amount. Guide elastic under foot and extend 1" beyond the back of the foot. Mark a guide line on the fabric. Lay fabric right side up on top of guide and under foot. Turn hand wheel to place the needle into the elastic and the fabric. For the best results begin serging at a slow to medium speed.



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## **Piping Foot**

**#BLE8-CF**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: 4-thread
- ✂ Stitch Selector: A
- ✂ Needles: O1 & O2
- ✂ Stitch Width: 7.5
- ✂ Stitch Length: 4
- ✂ Differential Feed: N
- ✂ Cutting blade: Engaged
- ✂ Thread: 4 Cones of all purpose thread

✂ Fabric:

Sample 1: 2- 3" x 10" pieces of home decorating fabric  
1 - piece of decorative piping with sewing flange.

Sample 2: 1 ½" x 10" calico and 12" piece cording

Apply piping:

Place piping between two layers of upholstery fabric, right sides together and raw edges even. Raise the presser foot and position the 'fabric sandwich' under the presser foot with the raw edges to the right and the piping in the cord guide in the sole of the foot. Serge and continue to guide piping in the groove of the foot.

Create piping:

Place the cording under the foot in the cord guide in the sole of the foot. Encase cording in flat bias binding and then serge. The stitching should be close to the cording.



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## **Piping Foot**

**#BLE8-CF**

*(For use with the Baby Lock Evolve Serger)*

*\*The following technique features creating custom piping using the chain stitch feature of the Baby Lock Evolve Serger.*

Machine set up:

✂️ Stitch: Chain Stitch

✂️ Needles: C2

✂️ Stitch Length: 3

✂️ Differential Feed: N

✂️ Cutting blade: Locked

✂️ Thread: 2 Cones of all purpose thread

✂️ Fabric: 1 - 1 ½" x 6" Cotton

1 - Cording

Place cording under foot and in the cording slot on the sole of the foot. Encase cording in cotton strips of fabric and stitch to create piping.



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## **Pintuck Foot with Guides**

**#BLE8-PTF**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Narrow Cover Hem
- ✂ Needles: C2 & C3
- ✂ Stitch Length: 2.5
- ✂ Differential Feed: N
- ✂ Sewing table attached
- ✂ Cutting blade: Locked
- ✂ Attach Pintuck foot and Pintuck Guide A
- ✂ Thread: 3 Cones of all purpose thread



- ✂ Fabric: 1 - 5" x 6" Batiste or lightweight cotton

Use this foot to sew precise corded, hollow, parallel or curved tucks. Open the side cover of the machine and then attach pintuck guide A to the sewing table. Close the side cover. Place fabric under the Pintuck foot, right side up and sew three pintucks using the foot as a guide between each one. Press tucks to one side.



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**Single Downturn Feller**  
**#BLE8-S10, #BLE8-S8, #BLE9-S9**  
*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Wide Cover Hem
- ✂ Needles: C1 & C3
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Sewing table attached
- ✂ Cutting blade: Locked
- ✂ Thread: 3 Cones of all purpose thread



- ✂ Fabric: 1 - 5" x 6" Cotton Knit

The single downturn feller turns the fabric under creating a single-fold hem. Choose from three sizes, 1/4", 5/8" and 1". Turn under a 1" hem and finger press for 3 to 4 inches. Attach the feller to the sewing table. With the fabric wrong side down, guide the finger pressed hem through the guide of the attachment. Feed the fabric through to the needles and under the presser foot. Make sure the hem is still folded under when placing under the presser foot. Keep the fabric turned under when feeding it into the attachment to insure the fabric will turn downwards during stitching.



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### **Plain Hemmer**

**#BLE8-S7 and #BLE8-S6**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

✂️ Stitch: Chain Stitch

✂️ Needles: C1

✂️ Stitch Length: 3

✂️ Differential Feed: N

✂️ Sewing table attached

✂️ Cutting blade: Locked

✂️ Thread: 1 Cone of Variegated quilting thread - Needle  
1 cone of coordinating thread - looper



✂️ Fabric: 3" x 7" Light weight cotton

The Plain Hemmer attachment is designed to guide fabric into a perfectly straight narrow hem. Choose from two sizes, 1/4" and 1/2". Attach Plain Hemmer to the sewing table. Raise the presser foot. Slide the fabric into the curved opening of the attachment, turning the fabric over to the left. Fabric will begin to fold. Slide the folded fabric under the presser foot to the needle. Lower the presser foot. With the right hand, keep the hem turned while the left hand guides the folded fabric into the hemmer.



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### **Single Fold Bias Binder**

**#BLE8-S4 and #BLE8-S5**

*(For use with the Baby Lock Evolve Serger)*

Machine set up:

- ✂ Stitch: Wide Cover Hem
- ✂ Needles: C1 & C3
- ✂ Stitch Length: 3
- ✂ Differential Feed: N
- ✂ Sewing table attached
- ✂ Cutting blade: Locked
- ✂ Thread: 3 Cones of all purpose thread



- ✂ Fabric: 1 - 6" x 7" Denim
- 1 - Unfolded bias trim

Use the Single Fold Bias Binder to turn under the top edge of unfolded bias binding, while keeping the bottom edge straight and encasing the fabric. Feed bias trim fabric into the attachment. With the tweezers, pull the now folded bias strip under the presser foot and to the needles. Place cotton fabric into the binding. Adjust the attachment using the needle positions on the foot. The 'fold' of the attachment is lined up with the third 'notch' on the foot. Align the right needle to sew near the fold on top of the fabric. The left needle will sew in the cotton fabric. *(The loopers will encase the raw edge on the back side.)*